

Work Order ID 55809

February 2, 2010 3:35:16 PM



Page 1

Item ID: D4009-1

Accept



Setup Start



Revision ID:

Item Name: Terminal End

Stop



Start Date: 2/02/10

Start Qty: 20.00



Cust Item ID:

Required Date: 2/04/10

Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan: *PS*Date: *10-2-02*

Tooling:

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4009	A-PRELIM

100



Purchasing

Memo

Issue P/O: *11291*
 Purchase part as per Dwg D4009
 Part #: 36161 (MS25036-112)
 Possible Supplier: Tyco electronics
 Material release note required

0.00

10-2-02
(20)

110



Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

10-2-02
(20)

Packaging

PRELIMINARY ISSUE

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55809

Page 2

February 2, 2010 3:35:16 PM

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Cust Item ID:

Required Date: 2/04/10

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

5/01/02/04

0.00

counts
X20

QC

Quality Control

130

Identify as per dwg & Stock Location: _____

0.00

X20

BB

10/06/14



Packaging

Packaging

Memo

0.00

140

QC21- Final Inspection - Work Order Release

0.00

10/06/15



QC

Quality Control

Memo

0.00

MF
10-2-19

POSITIVE RECALL

EFFECTIVE 10/02/04 AUTH JU

RELEASED J DATE 10/06/10 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

February 2, 2010 3:35:21 PM

Page 1

Work Order ID: 55809



Parent Item: D4009-1



Parent Item Name: Terminal End

Start Date: 2/02/10

Required Date: 2/04/10

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
36161 terminal end		Purchased		No			Each	0.0000	20.0000		<i>2/1/10</i>	(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

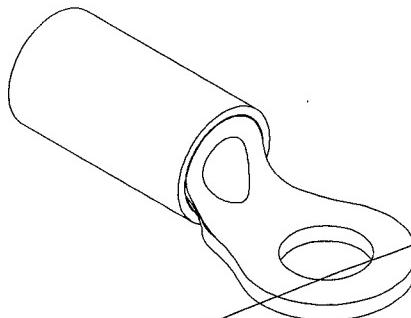
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

55809

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4009-1	REF JCA-M47-4-01

SPECIFICATION CONTROL DRAWING



See part J

DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	MILITARY PART NUMBER	INSTALLATION TOOL PART NUMBER
D4009-1	TYCO ELECTRONICS	36161	MS25036-112	59824-1

D4009-X TERMINAL END

PRELIMINARY ISSUE

10.01.19

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

DESIGN DRAWN	APR 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APR 13	REV. PA1
MFG. APPR.	APR 13	DRAWING NO. D4009
APPROVED	APR 13	SHEET 2 OF 5
DE APPR.	APR 13	SCALE
DATE	10.01.19	NTS

GROUND STRAP

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11297

Purchase Order Date 2/02/10
PO Print Date 2/02/10

Page Number 1 of 1

Order From : VC-AVI001

AVIALL
PO BOX 9534 STATION A
TORONTO, ON M5W 2K3
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
2	MS35206-S245	Screw	2/03/10 Yes	✓ 100.00 Each	FedEx Overnight	\$0.0600	\$6.00
3	36161	terminal end	2/03/10 Yes	✓ 20.00 Each	FedEx Overnight	\$0.1900	\$3.80
4	193-6	Stratoflex	2/03/10 Yes	✓ 12.00 f	FedEx Overnight	\$3.0600	\$36.72
5	193-8	Stratoflex	2/03/10 Yes	✓ 12.00 f	FedEx Overnight	\$5.2600	\$63.12

PO Total: \$109.64

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 2/02/10

CUSTOMER P.O.
BON DE COMMANDE 11297
ORDER NUMBER: 0000871908 - 133559
No DE COMMANDE
ORDER DATE: 02/02/10
DATE DE COMMANDE

SHIP NBR:
No DE EXPEDITEUR 133559

TIME/HEURE: 14:52

EMP#: 22611

ORDER TYPE / TYPE DE COMMANDE: RG

CURRENCY: CAN

SHIP VIA: FED EXAM - COLLECT
EXPEDIER PAR

S O V DART AEROSPACE LTD
L E 1270 ABERDEEN STREET
D N HAWKESBURY ON K6A 1K7
T U A CANADA
O

S E DART AEROSPACE LTD
H X 1270 ABERDEEN STREET
P I HAWKESBURY ON K6A 1K7
E D CANADA
T R O A

S E 34370
H X AVIALL WINNIPEG CSC
I E 2073 Logan Avenue
P D Unit 9
F R WINNIPEG MB R2R 0J1
R O CANADA
O D
M E

LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY QUANTITE COMMANDE	SHIP QUANTITY QUANTITE EXPEDIEE	BACK ORDER COMM. EN SOUF	UOM	LIST PRICE	CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
------	-----	------------------	----------------------------------	---------------------------------	--------------------------	-----	------------	----------------	-------------------------

HOSE MUST BE CONTINUOUS FOOTAGE
SHIP FED X P1 COLLECT ON CUSTOMER ACCT
1517-9324-0 TO THE ATTN OF BRIDGETTE
PHONE: 613-632-9577

2 3C 36161

20

20

0 EA

.27

.1900

3.80

TERMINAL

Schedule B: 8803909010

Country of Origin: U.S.A.

LOT 0509024696 EA

20

8
10/02/04

PARTS TOTAL	3.80
AOC TOTAL	0.00
TAXES	.19
FREIGHT	0.00
FUEL SURCHARGE	0.00
ESTIMATED TOTAL	3.99

Currency: Canadian Dollar

CERTIFICATE OF CONFORMANCE / CERTIFICAT DE CONFORMITE

I hereby certify that the aircraft parts, appliances and/or aircraft materials described hereon were acquired from a source of supply that is consistent with the conditions under which the department of transport distributor approval number 35-86 has been granted.
Je certifie par la presente que les pieces appareils et/ou materiaux d'avions decrits ci-dessus ont ete acquis d'une source d'approvisionnement consistante avec les conditions sous lesquelles l'approbation du distributeur du deparment du transport no. 35-86 ont ete recue.

AV19 R2-99 G.S.T.REG.NO.R121506208 Signed *B. Willman* Date 02/03/10

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL.
ESCOMpte APPLIQUE SUR SOUS TOTAL SEULEMENT.
ALL RETURNED MERCHANDISE SUBJECT TO A HANDLING FEE.
FRAIS DE MANUTENTION APPLIQUE SUR TOUTE MARCHANDISE RETOURNEE.

CUSTOMER COPY / FILE COPY

8

7

6

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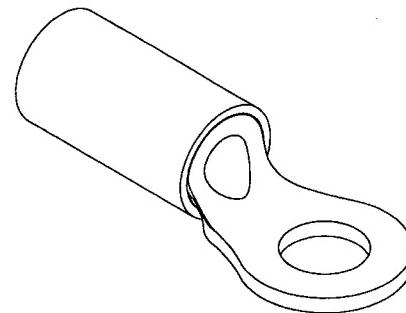
3

2

1

BART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4009-1	REF JCA-M47-4-01

SPECIFICATION CONTROL DRAWING



w0 4009-1
Z

DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	MILITARY PART NUMBER	INSTALLATION TOOL PART NUMBER
D4009-1	TYCO ELECTRONICS	36161	MS25036-112	59824-1

D4009-X TERMINAL END

RELEASED
R 2010-05-05
JW

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

DESIGN	<i>A</i>	DART AEROSPACE LTD
DRAWN	<i>B</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>C</i>	DRAWING NO.
MFG. APPR.	<i>D</i>	REV. A
APPROVED	<i>E</i>	D4009
DE APPR.	<i>F</i>	SHEET 2 OF 5
DATE	10.02.05	TITLE
		SCALE
		NTS
		GROUND STRAP
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D

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A